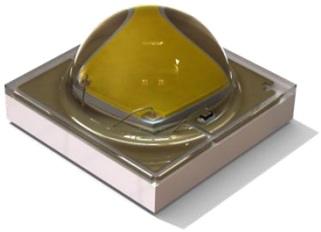
CUSTOMER : .

DATE : .

REV : REV. 0.0 .

SPECIFICATIONS FOR APPROVAL



Top View Type White SMD LED

MODEL NAME : LEMWA33X80LX300A

RoHS Compliant

Halogen Compliant

APPROVAL	REMARK	APPENDIX

DESIGNED	CHECKED	APPROVED
14.12.30	14.12.30	14.12.30
Y.S. Song	Y.T. Moon	H.H. Jeong

LG Innotek

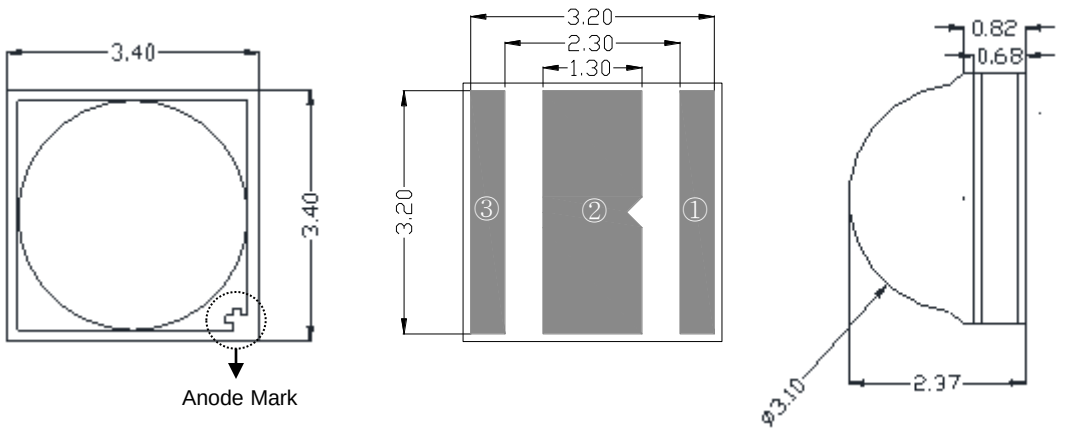
TABLE OF CONTENTS

1. Features

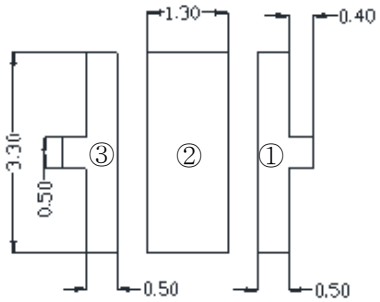
- Lighting Color : White
- Lead Frame Type LED Package : 3.40 x 3.40 x 2.37 (L x W x H) [Unit : mm]
- Viewing Angle : 120˚
- Chip Material : InGaN
- Soldering Methods : Reflow soldering
- ESD Withstand Voltage : Up to 8kV According to JESD22-A 114

2. Outline Dimensions

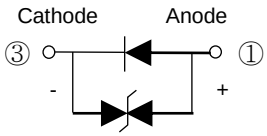
(Unit : mm)



Recommendable Soldering Pattern
(for Reflow Soldering)



Internal Circuit



Pad Configuration

① Anode Pad
② Thermal Pad
③ Cathode Pad

Tolerances unless otherwise mentioned are ± 0.13 mm

3. Applications

- Interior and Exterior Illumination

4. Absolute Maximum Ratings

(Ta=25℃)

Item	Symbol	Rating	Unit
Forward Current	If	1500	mA
Operating Temperature	Topr	-40 ~ +85	℃
Storage Temperature	Tstg	-40 ~ +100	℃
Junction Temperature	Tj	150	℃
Soldering Temperature	JEDEC-J-STD-020D		
ESD Classification	Class 3A (JESD22-A114)		

※ Operating the LED beyond the listed maximum ratings may affect device reliability and cause permanent damage. These or any other conditions beyond those indicated under recommended operating conditions are not implied. The exposure to the absolute maximum rated conditions may affect device reliability.

※ The LEDs are not designed to be driven in reverse bias.

5. Electro - Optical Characteristics

(Ta=25℃)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage	Vf	If = 350mA	2.80	2.89	3.20	V
Luminous Flux	Φv	If = 350mA	122	145	164	lm
Color Coordinate	Cx / Cy	If = 350mA	Refer to '6. Bin Structures			-
Viewing Angle	2Θ1/2	If = 350mA	-	120	-	deg
Color Rendering Index (CRI)	Ra	If = 350mA	80	-	-	-
Thermal Resistance, Junction to Solder Point	Rth j-s	If = 350mA	-	6	-	°C/W
Typical Temperature Coefficient of Forward Voltage*1)	ΔVf / ΔTj	If = 350mA	-1.0	-	-4.0	mV/°C

*1) Measured at Ta between 25℃ and 150℃.

※ These values are measured by the LG Innotek optical spectrum analyzer within the following tolerances. Luminous Flux (Φv) : ±7%, Forward Voltage (Vf) : ±0.1V, Color Value : ±0.005, CRI Value : ±2,

※ Although all LEDs are tested by LG Innotek equipment, some values may vary slightly depending on the conditions of the test equipment.

5. Electro - Optical Characteristics

(Ta=25℃)

If (mA)	Vf (V)	Power (W)	Φv (lm)	lm/W
350	2.89	1.01	145	143.4
700	3.04	2.13	261	122.7
1,000	3.16	3.16	349	110.4
1,500	3.34	5.01	477	95.2

※ Φv values are for representative references only.

6. Bin Structures

▪ Forward Voltage Bins (@350mA)

Bin	Vf (V)	
	Min.	Max.
9	2.80	2.90
0	2.90	3.00
1	3.00	3.10
2	3.10	3.20

▪ Luminous Flux Bins (@350mA)

Bin	Φv (lm)	
	Min.	Max.
X4	122	130
X5	130	139
X6	139	148
X7	148	156
X8	156	164

▪ CRI Bin (@350mA)

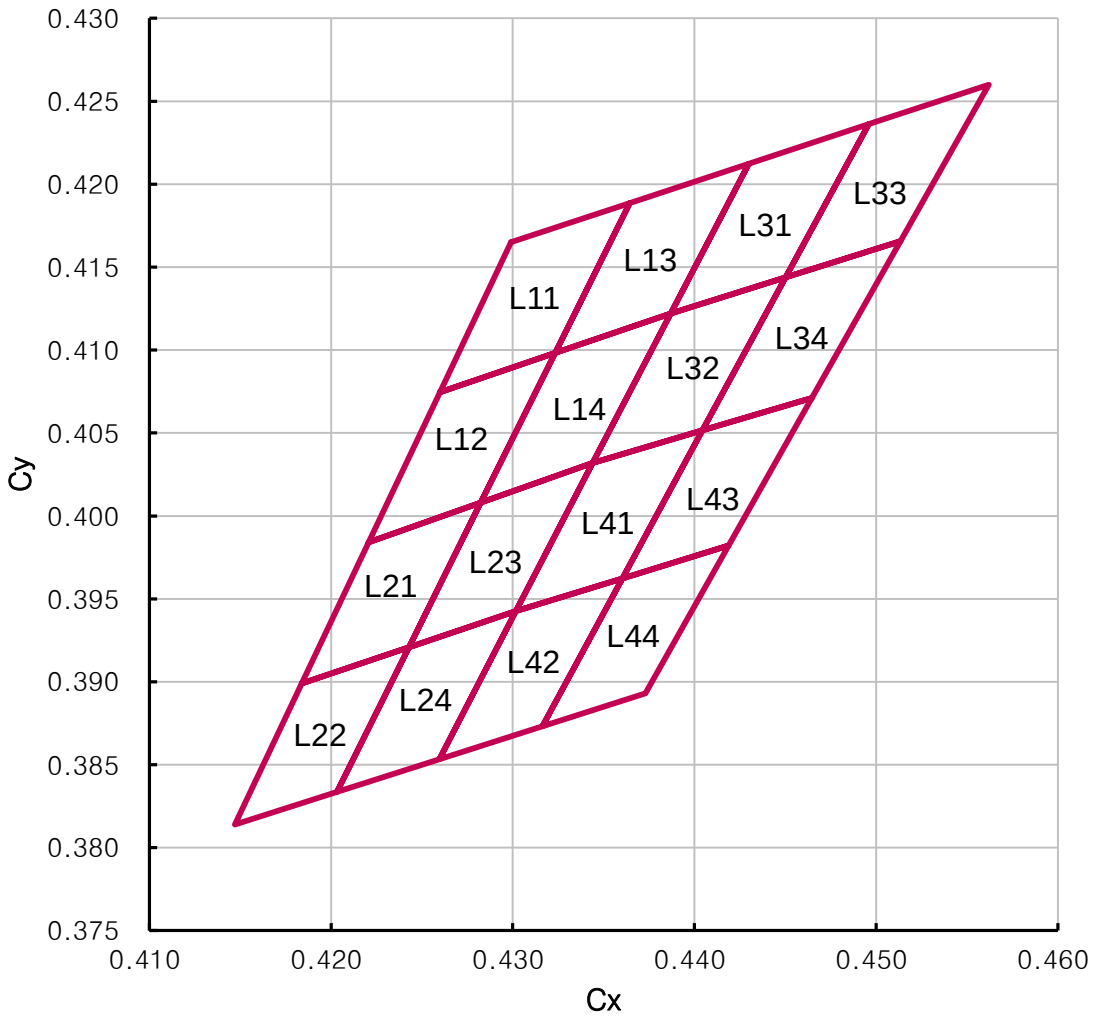
Bin	CRI	
	Min.	Max.
80	80	-

※ Bin structure: Please refer to the following example.
Bin Code : X4–L11–1
(Φv Bin = X4, Color Bin = L11, Vf Bin = 1)

▪ Color Bins (@350mA)

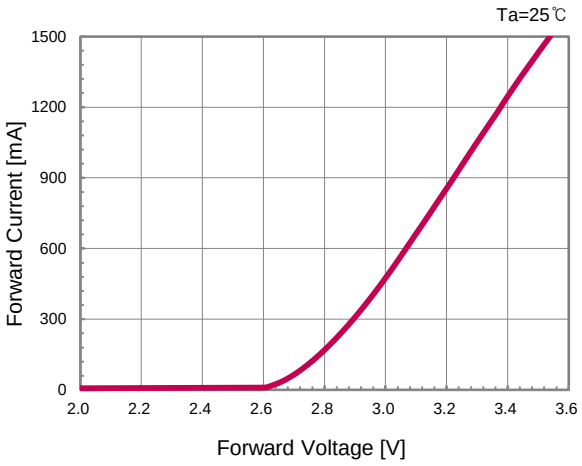
Bin	Cx	Cy	Bin	Cx	Cy
L11	0.4299	0.4165	L31	0.4430	0.4212
	0.4364	0.4189		0.4496	0.4236
	0.4323	0.4098		0.4450	0.4144
	0.4260	0.4075		0.4387	0.4122
L12	0.4260	0.4075	L32	0.4387	0.4122
	0.4323	0.4098		0.4450	0.4144
	0.4282	0.4008		0.4404	0.4052
	0.4221	0.3984		0.4344	0.4032
L13	0.4364	0.4189	L33	0.4496	0.4236
	0.4430	0.4212		0.4562	0.4260
	0.4387	0.4122		0.4513	0.4166
	0.4323	0.4098		0.4450	0.4144
L14	0.4323	0.4098	L34	0.4450	0.4144
	0.4387	0.4122		0.4513	0.4166
	0.4344	0.4032		0.4465	0.4071
	0.4282	0.4008		0.4404	0.4052
L21	0.4221	0.3984	L41	0.4344	0.4032
	0.4282	0.4008		0.4404	0.4052
	0.4243	0.3921		0.4360	0.3962
	0.4184	0.3899		0.4302	0.3943
L22	0.4184	0.3899	L42	0.4302	0.3943
	0.4243	0.3921		0.4360	0.3962
	0.4203	0.3834		0.4316	0.3873
	0.4147	0.3814		0.4260	0.3853
L23	0.4282	0.4008	L43	0.4404	0.4052
	0.4344	0.4032		0.4465	0.4071
	0.4302	0.3943		0.4419	0.3982
	0.4243	0.3921		0.4360	0.3962
L24	0.4243	0.3921	L44	0.4360	0.3962
	0.4302	0.3943		0.4419	0.3982
	0.4260	0.3853		0.4373	0.3893
	0.4203	0.3834		0.4316	0.3873

Color Bin Structures

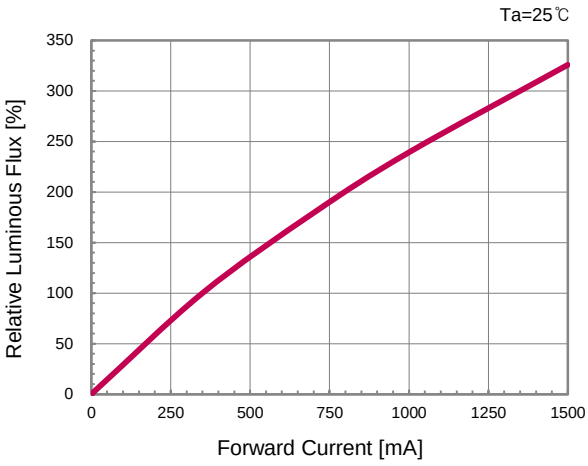


7. Typical Characteristic Curves

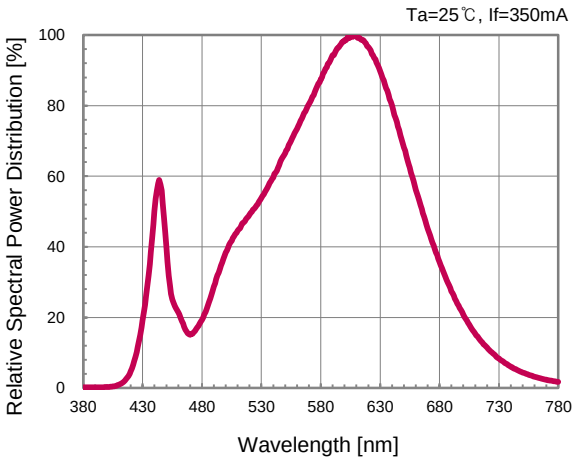
▪ Forward Current vs. Forward Voltage



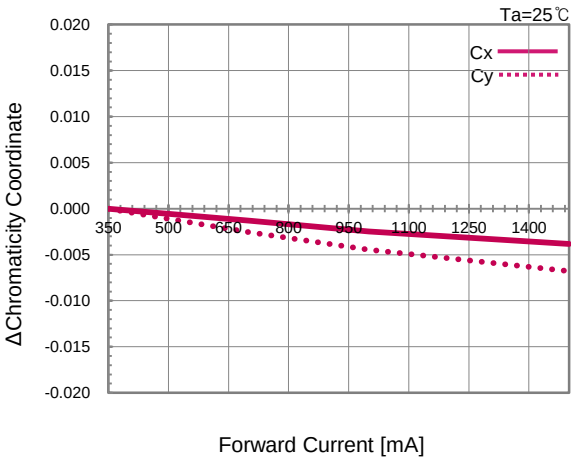
▪ Relative Luminous Flux vs. Forward Current



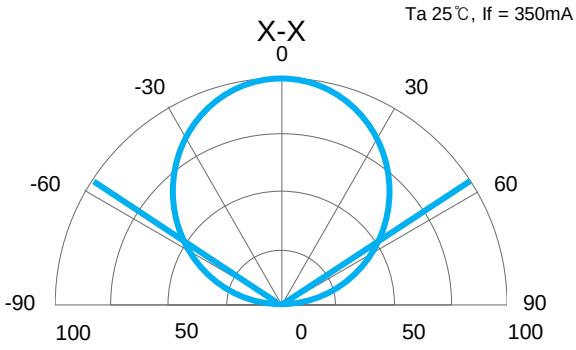
▪ Spectrum

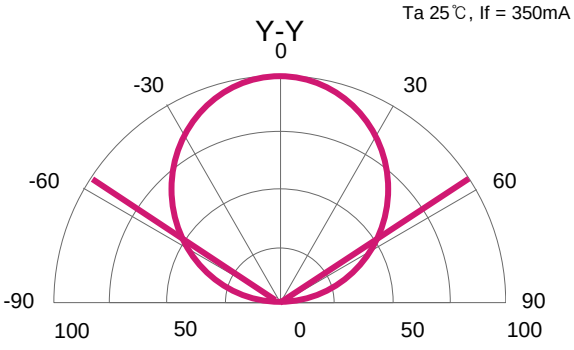


▪ Chromaticity Coordinate vs. Forward Current



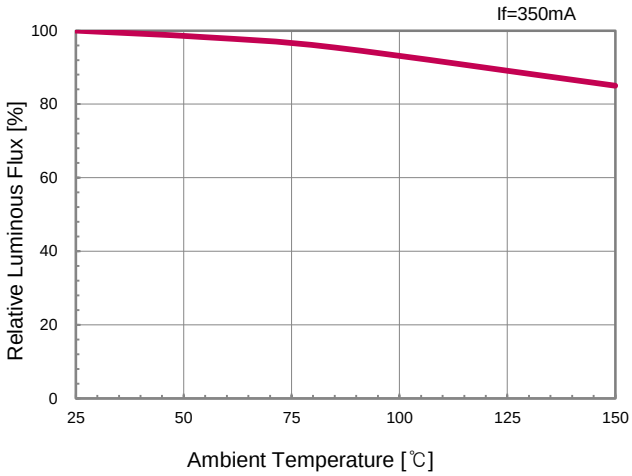
▪ Radiation Characteristics



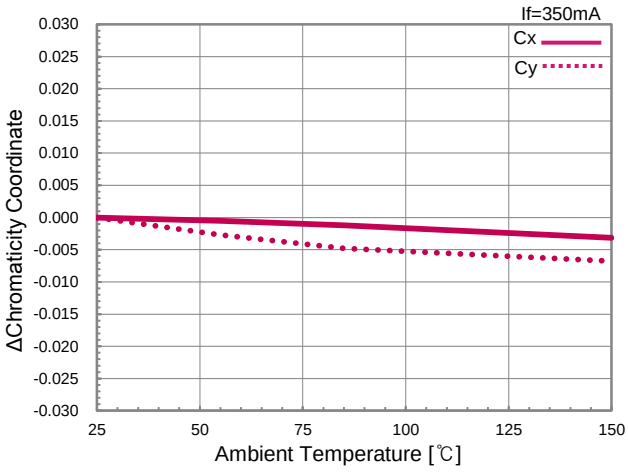


7. Typical Characteristic Curves

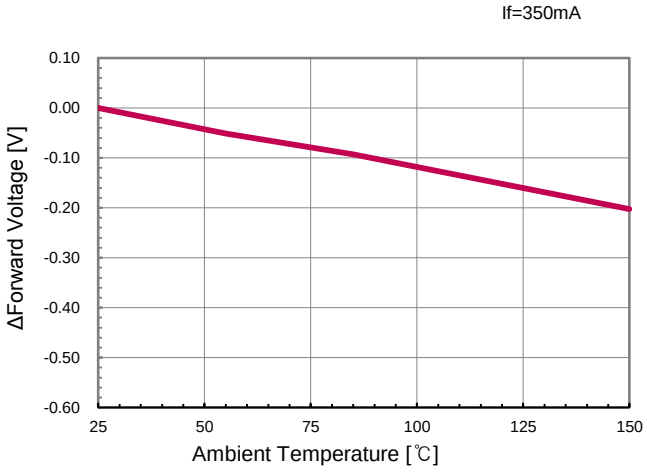
▪ Luminous Flux vs. Temperature



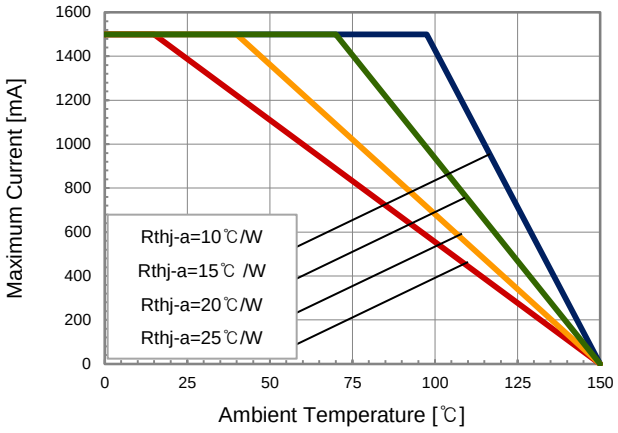
▪ Chromaticity Coordinate vs. Temperature



▪ Forward Voltage vs. Temperature



▪ Derating Curve



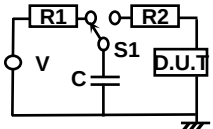
※ The ambient temperature values for each graph are obtained with LG Innotek equipment.

8. Reliability Test Items and Conditions

8-1. Failure Criteria

Items	Symbol	Test Conditions	Criteria	
			Min.	Max.
Forward Voltage	Vf	If = 350mA	-	Initial Value × 1.1
Luminous Flux	Φv	If = 350mA	Initial Value × 0.7	-

8-2. Reliability Tests

No	Items	Test Conditions	Test Hours /Cycles	Sample Size	Ac/Re
1	Room Temperature Operating Life (RTOL)	Ta = 25℃, If = 1,500mA	1,000 Hours	11 pcs	0/1
2	Wet High Temperature Operating Life (WHTOL)	Ta = 85℃, RH = 85% If = 1,000mA	1,000 Hours	11 pcs	0/1
3	High Temperature Operating Life (HTOL)	Ta = 85℃, If = 1,000mA	1,000 Hours	11 pcs	0/1
4	Low Temperature Operating Life (LTOL)	Ta = -40℃, If = 1,000mA	1,000 Hours	11 pcs	0/1
5	High Temperature Storage Life (HTSL)	Ta = 100℃	1,000 Hours	11 pcs	0/1
6	Low Temperature Storage Life (LTSL)	Ta = -40℃	1,000 Hours	11 pcs	0/1
7	Wet High Temperature Storage Life (WHTSL)	Ta = 85℃, RH = 85%	1,000 Hours	11 pcs	0/1
8	Temperature Cycle (TC)	-40℃(30min) ~ 100℃(30min)	100 Cycles	11 pcs	0/1
9	Moisture Sensitivity Level (MSL)	Tsld = 260℃ (Pre treatment 60℃,60% 168 hours)	3 Times	11 pcs	0/1
10	Electrostatic Discharge Test Voltage 8kV (HBM)	 R1 : 10MΩ, R2 : 1.5kΩ, C : 100pF	3 Times	11 pcs	0/1
11	Vibration	100~2000~100Hz Sweep 4min. 200m/s², 3 directions, 4Cycles	48 Minutes	20 pcs	0/1

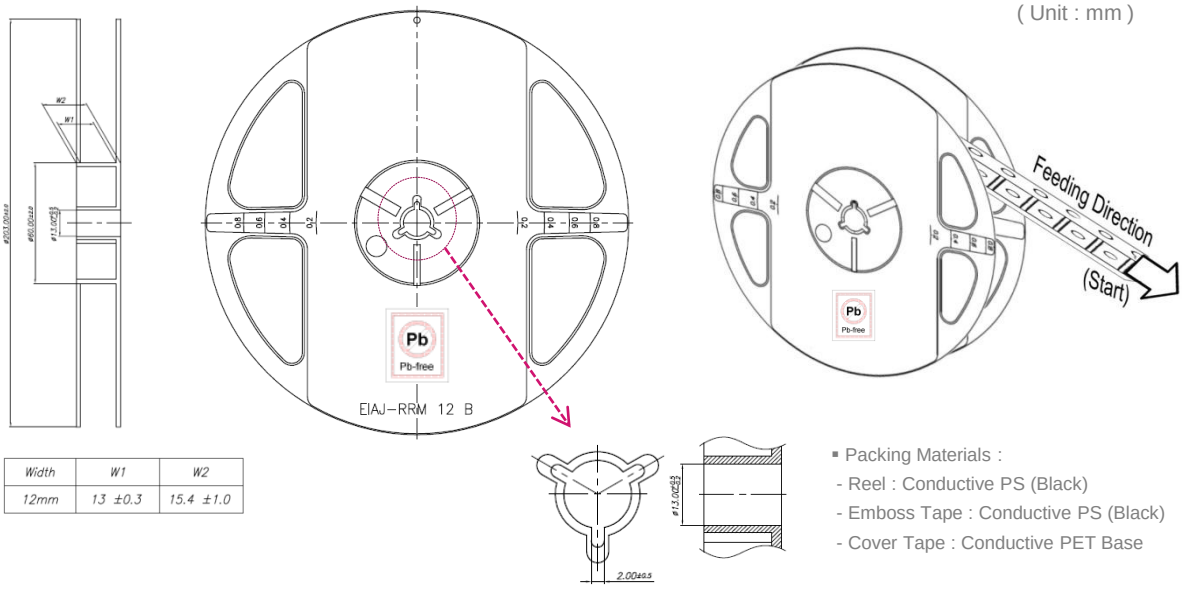
※ All samples are tested using LG Innotek Standard Metal PCB (25x25x1.6 mm^3(L×W×H)) except MSL test .
※ All samples must pass each test item and all test items must be satisfied.

9. Packing and Labeling of Products

9-1. Taping Outline Dimensions

▪ Reel

(Unit : mm)

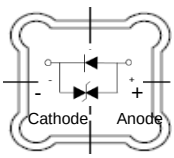


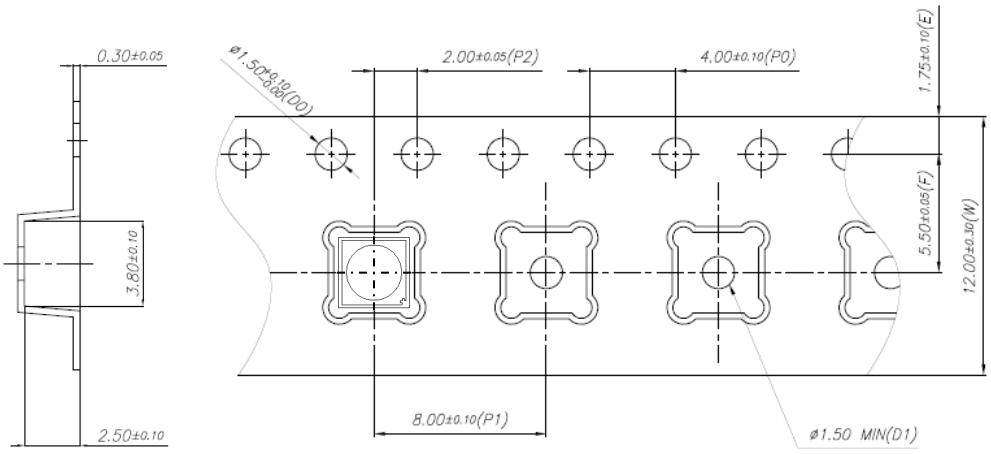
Width	W1	W2
12mm	13 ±0.3	15.4 ±1.0

▪ Packing Materials :
- Reel : Conductive PS (Black)
- Emboss Tape : Conductive PS (Black)
- Cover Tape : Conductive PET Base

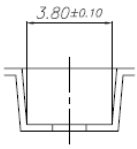
▪ Tape

Polarity Direction in Pocket





▪ Taping Arrangement

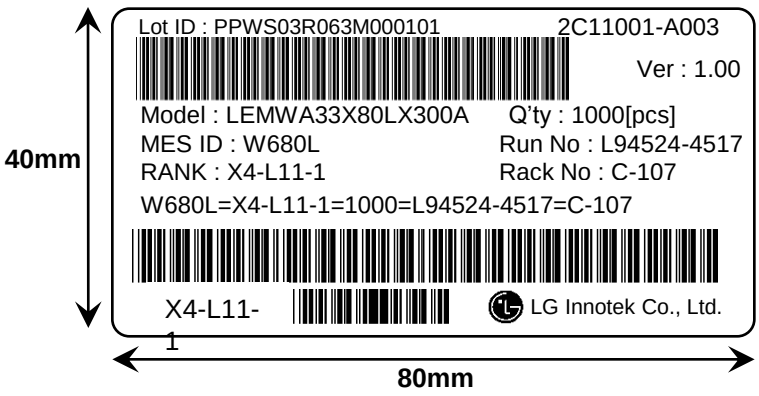


9. Packing and Labeling of Products

9-2. Label Structure

※. Label A

Specifying ‘Lot ID’, ‘Model Name’, ‘MES ID’, ‘RANK’, ‘Q’ty’, ‘Run No’, ‘Rack No.’



▪ Run No. indication

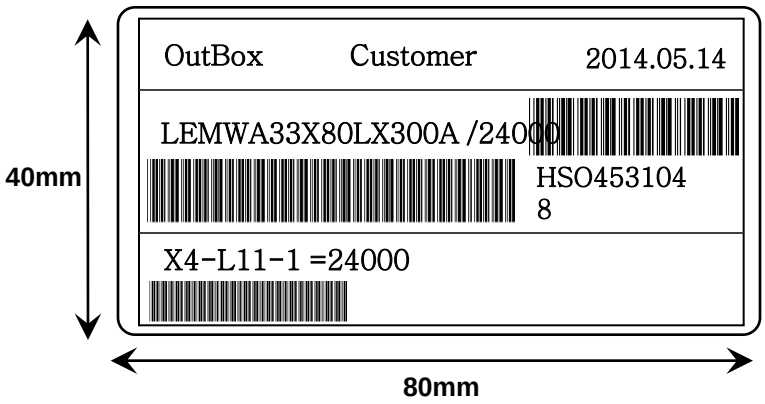
1	2	3	4	5	6	—	7	8	9	10
Code	Manufacture Site	Manufacture Year	Manufacture Month	Manufacture Date			TH #		Serial No	
	Paju : 1 Huizhou : 9	2014 : 4 … 2020 : 0 2021 : 1	1~9 : 1~9 10 : A 11 : B 12 : C	(01~31)			(00 ~ 99)		(00 ~ ZZ)	

9. Packing and Labeling of Products

9-2. Label Structure

※. Label C

Specifying ‘Customer’, ‘Date’, ‘Model Name’, ‘Quantity’, ‘Customer Part no’, ‘Outbox ID’, ‘LGIT Internal Model Name’



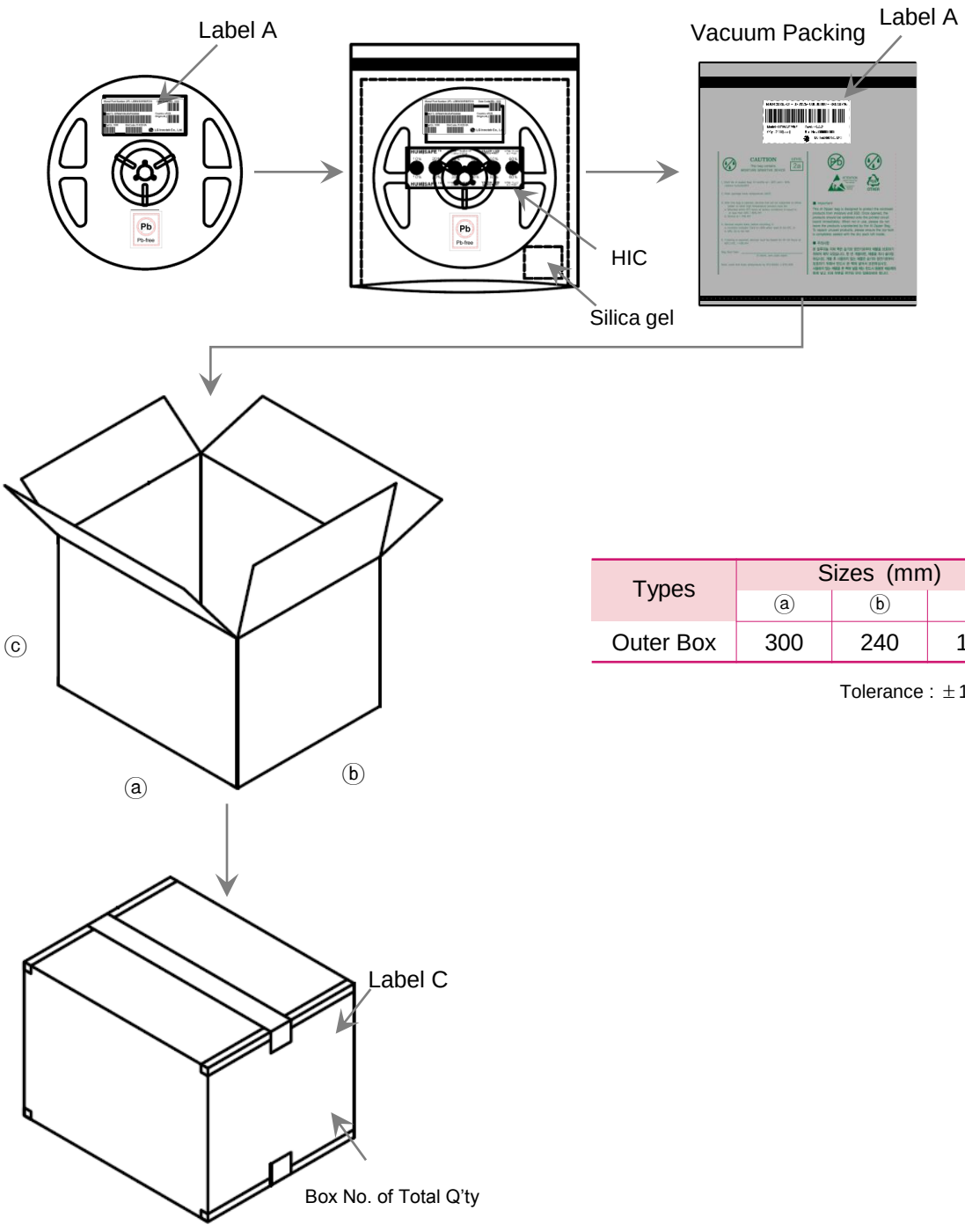
▪ Box ID. indication

1	2	3	4	5	6	7	8	9	10
Manufacture Site	PKG Site	Box	Year	Month	Date		Serial No		
Paju : P Huizhou : H	PKG : S, P	Inner Box : I Outer Box : O	2014 : 4 … 2020 : 0 2021 : 1	1~9 : 1~9 10 : A 11 : B 12 : C	(01 ~ 31)		(001 ~ 999)		

9. Packing and Labeling of Products

9-3. Packing Structures

Reeled products are packed in a sealed-off and moisture-proof aluminum bag with desiccants (silica gel) and Humidity Indicator Card(HIC). Max ten aluminum bags are packed in an outer box.



Types	Sizes (mm)		
	ⓐ	ⓑ	ⓒ
Outer Box	300	240	195

Tolerance : ±10mm

10. Cautions on Use

10-1. Moisture-Proof Package

-. The moisture in the SMD package may vaporize and expand during soldering.

-. The moisture can damage the optical characteristics of the LEDs due to the encapsulation.

10-2. During Storage

Conditions		Temperature	Humidity	Time
Storage	Before Opening Aluminum Bag	5℃ ~ 30℃	< 50%RH	Within 1 Year from the Delivery Date
	After Opening Aluminum Bag	5℃ ~ 30℃	< 60%RH	≤ 672 hours
Baking		65 ± 5℃	< 10%RH	10 ~ 24 hours

-. The LEDs should be stored in a clean environment. If the LEDs are stored for 3 months of more after being shipped from LGIT, a sealed container with a nitrogen gas should be used for storage.

-. When storing the LEDs after opening aluminum bag, reseal with a moisture absorbent material inside

10-3. During Usage

-. The LED should avoid direct contact with hazardous materials such as sulfur, chlorine, phthalate, etc.

-. The metal parts on the LED can rust when exposed to corrosive gases. Therefore, exposure to corrosive gases must be avoided during operation and storage.

-. The metal parts also can be affected not only by the corrosive gases emitted inside of the end-products but by the gases penetrated from outside environment.

-. Extreme environments such as sudden ambient temperature changes or high humidity that can cause condensation must be avoided.

10-4. Cleaning

-. Do not use brushes for cleaning or organic solvents (i.e. Acetone, TCE, etc..) for washing as they may damage the resin of the LEDs.

-. Isopropyl Alcohol(IPA) is the recommended solvent for cleaning the LEDs under the following conditions.

Cleaning Condition : IPA, 25℃ max. × 60sec max.

-. Ultrasonic cleaning is not recommended.

-. Pretests should be conducted with the actual cleaning process to validate that the process will not damage the LEDs.

10. Cautions on Use

10-5. Thermal Management

-. The thermal design of the end product must be seriously considered, particularly at the beginning of the system design process.

-. The generation of heat is greatly impacted by the input power, the thermal resistance of the circuit boards and the density of the LED array combined with other components.

10-6. Static Electricity

-. Wristbands and anti-electrostatic gloves are strongly recommended and all devices, equipment and machinery must be properly grounded when handling the LEDs, which are sensitive against static electricity and surge.

-. Precautions are to be taken against surge voltage to the equipment that mounts the LEDs.

-. Unusual characteristics such as significant increase of current leakage, decrease of turn-on voltage, or non-operation at a low current can occur when the LED is damaged.

10-7. Recommended Circuit

-. The current through each LED must not exceed the absolute maximum rating when designing the circuits.

-. In general, there can be various forward voltages for LEDs. Different forward voltages in parallel via a single resistor can result in different forward currents to each LED, which also can output different luminous flux values. In the worst case, the currents can exceed the absolute maximum ratings which can stress the LEDs. Matrix circuit with a single resistor for each LED is recommended to avoid the luminous flux fluctuations.

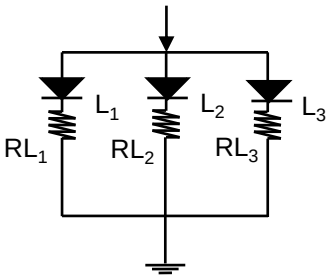


Fig.1 Recommended Circuit in Parallel Mode
: Separate resistors must be used for each LED.

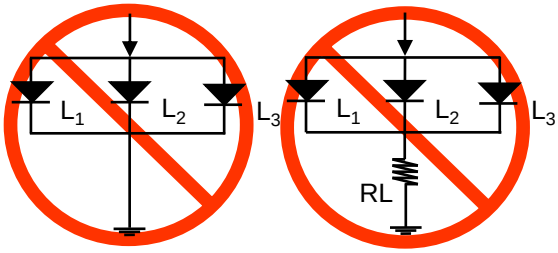


Fig.2 Abnormal Circuit
Circuits to Avoid : The current through the LEDs may vary due to the variation in LED forward voltage.

-. The driving circuits must be designed to operate the LEDs by forward bias only.

-. Reverse voltages can damage the zener diode, which can cause the LED to fail.

-. A constant current LED driver is recommended to power the LEDs.

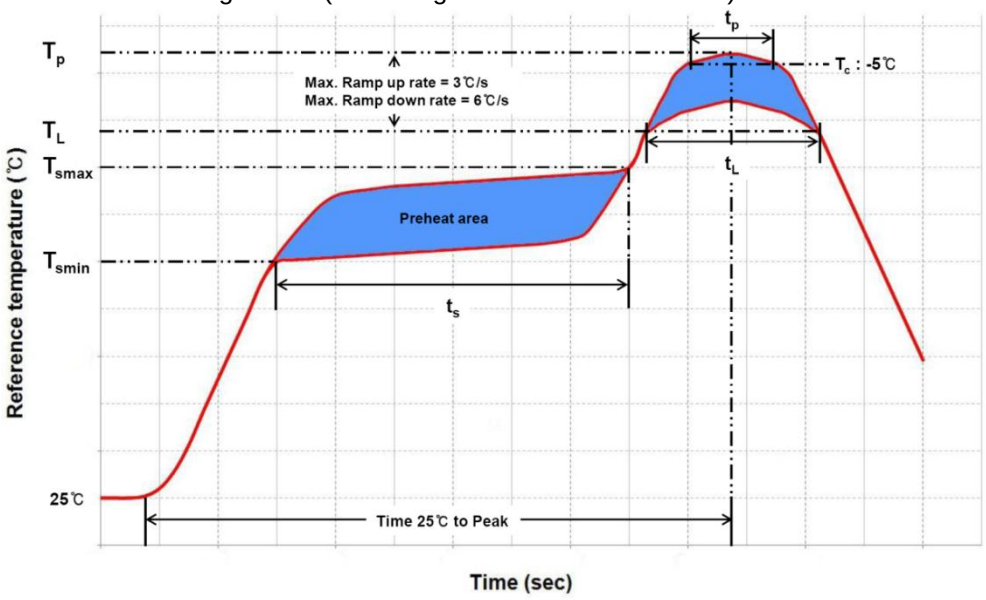
10. Cautions on Use

10-8. Soldering Conditions

-. Reflow soldering is the recommended method for assembling LEDs on a circuit board.

-. LG Innotek does not guarantee the performance of the LEDs assembled by the dip soldering method.

-. Recommended Soldering Profile (according to JEDEC J-STD-020D)



Profile Feature	Pb-Free Assembly	Pb-Based Assembly
Preheat / Soak Temperature Min (T_{smin}) Temperature Max (T_{smax}) Maximum time(t_s) from T_{smin} to T_{smax}	 150℃ 200℃ 60~120 seconds	 100℃ 150℃ 60~120 seconds
Ramp-up rate (T_L to T_p)	3℃/ second max.	3℃/ second max.
Liquidous temperature (T_L)	217℃	183℃
Time (t_L) maintained above T_L	60~150 seconds	60~150 seconds
Maximum peak package body temperature (T_p)	260℃	235℃
Time(t_p) within 5℃ of the specified temperature (T_c)	30 seconds	20 seconds
Ramp-down rate (T_p to T_L)	6℃/second max.	6℃/second max.
Maximum Time 25℃ to peak temperature	8 minutes max.	6 minutes max.

-. Reflow or hand soldering at the lowest possible temperature is desirable for the LEDs although the recommended soldering conditions are specified in the above diagrams.

-. A rapid cooling process is not recommended for the LEDs from the peak temperature.

-. The silicone encapsulant at the top of the LED package is a soft surface, which can easily be damaged by pressure. Precautions should be taken to avoid strong pressure on the silicone resin when leveraging the pick and place machines.

-. Reflow soldering should not be done more than two times.

10. Cautions on Use

10-9. Soldering Iron

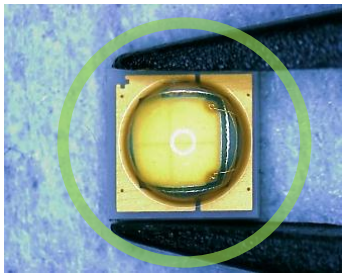
-. The recommended condition is less than 5 seconds at 260℃.
-. The time must be shorter for higher temperatures. (+10℃ → -1sec).
-. The power dissipation of the soldering iron should be lower than 15W and the surface temperature of the device should be controlled at or under 230℃.

10-10. Eye Safety Guidelines

-. Do not directly look at the light when the LEDs are on.
-. Proceed with caution to avoid the risk of damage to the eyes when examining the LEDs with optical instruments.

10-11. Manual Handling

-. Use Teflon-type tweezers to grab the base of the LED and do not apply mechanical pressure on the surface of the encapsulant.



11. Disclaimers

-. LG Innotek is not responsible for any damages or accidents caused if the operating or storage conditions exceed the absolute maximum ratings recommended in this document.
-. The LEDs described in this document are intended to be operated by ordinary electronic equipment.
-. The LEDs should not be used at any lighting products together with the other LEDs, which has a different part number. If required, please contact any sales person.
-. It is recommended to consult with LG Innotek when the environment or the LED operation is non-standard in order to avoid any possible malfunctions or damage to product or risk of life or health.
-. Disassembly of the LED products for the purpose of reverse engineering is prohibited without prior written consent from LG Innotek. All defected LEDs must be reported to LG Innotek and are not to be disassembled or analyzed.
-. The product information can be modified and upgraded without prior notice.

History of Revision

Revision	Date	Contents Revision	Remark
Rev. 0.0	14.12.30	New Establishment	